

Prusa3D Buddy3D

Dark Gold PLA Silk

Gold

MaterialID MAT0222



3DPiceland Labs
Generated with 3DPiceland Engineering Platform v60.0.6
WORKFLOW-RELIABILITY - Bug Fixes and Workflow
Reliability
2026-08-25 19:04:35

Traceability boundary: canonical per-module measured dates are shown below. Session identifier, time of day, operator, printer/slicer profile and environmental conditions are Not recorded and are never inferred.

Measurement provenance

Canonical SQLite measured dates use ISO format; missing dates remain Not recorded.

Module	Measured date
Tensile	2026-08-04
Impact	2026-08-05
Stiffness	2026-08-04

Status Complete	Result modules 3/3	Specimen/result records 41	Public details Approved
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Specimen and result quality

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Upright	4,476 MPa	3,14 MPa	0,702%	10	10/10	OK
Tensile	Flat	29,224 MPa	14,518 MPa	0,497%	10	10/10	OK

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Impact	Upright	65,301 kJ/m ²	25,943 kJ/m ²	0,397%	10	10/10	OK
Impact	Flat	182,79 kJ/m ²	37,063 kJ/m ²	0,203%	10	10/10	OK
Stiffness	Three-point bend	2795,64 MPa	n/a	n/a	1	Complete	OK

Recorded native inputs

Module	Input set	Recorded values
Tensile	Upright force inputs (N)	35, 12, 5, 12, 37, 33, 37, 71, 7, 42
Tensile	Flat force inputs (N)	308, 201, 170, 269, 90, 337, 228, 109, 121, 67
Impact	Upright needle inputs (%)	1, 2, 4,5, 5, 5, 5, 5, 3, 3, 5,5
Impact	Flat needle inputs (%)	13, 11, 10, 9, 12, 11, 8,5, 13, 13,5, 7
Stiffness	Revolutions / degrees	1 / 300

Approved test notes

Method and equipment context

Purpose-built tensile, pendulum impact and three-point bend apparatus are used with the governed Settings Manager constants consumed by ResultsService. Results are comparative and do not claim accredited-laboratory equipment.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

reports/test-sessions/MAT0222/