

BambuLab Standard Blue ABS Blue

MaterialID MAT0181



3DPiceland Labs
Generated with 3DPiceland Engineering Platform v60.0.6
WORKFLOW-RELIABILITY - Bug Fixes and Workflow Reliability
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Traceability boundary: canonical per-module measured dates are shown below. Session identifier, time of day, operator, printer/slicer profile and environmental conditions are Not recorded and are never inferred.

Measurement provenance

Canonical SQLite measured dates use ISO format; missing dates remain Not recorded.

Module	Measured date
Tensile	Not recorded
Impact	Not recorded
Stiffness	Not recorded

Status Complete	Result modules 3/3	Specimen/result records 40	Public details Approved
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Specimen and result quality

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Upright	3,879 MPa	2,315 MPa	0,597%	9	9/10	OK
Tensile	Flat	26,809 MPa	6,023 MPa	0,225%	10	10/10	OK

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Impact	Upright	163,087 kJ/m ²	33,965 kJ/m ²	0,208%	10	10/10	OK
Impact	Flat	890,888 kJ/m ²	37,322 kJ/m ²	0,042%	10	10/10	OK
Stiffness	Three-point bend	2108,711 MPa	n/a	n/a	1	Complete	OK

Recorded native inputs

Module	Input set	Recorded values
Tensile	Upright force inputs (N)	6, 20, 26, 19, 13, 59, 29, 22, 33,
Tensile	Flat force inputs (N)	165, 199, 209, 190, 167, 208, 216, 148, 154, 87
Impact	Upright needle inputs (%)	8, 10,5, 12, 11, 7, 11,5, 10,5, 10, 10, 6
Impact	Flat needle inputs (%)	54, 55, 55, 56, 55, 56, 57, 64, 55, 52
Stiffness	Revolutions / degrees	2 / 155

Approved test notes

Method and equipment context

Purpose-built tensile, pendulum impact and three-point bend apparatus are used with the governed Settings Manager constants consumed by ResultsService. Results are comparative and do not claim accredited-laboratory equipment.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

reports/test-sessions/MAT0181/