

Prima Creator PrimaSelect Glow in the Dark PLA Glow Green



3DPiceland Labs
Generated with 3DPiceland Engineering Platform v60.0.6
WORKFLOW-RELIABILITY - Bug Fixes and Workflow
Reliability
2026-08-25 19:04:35

MaterialID MAT0128

Traceability boundary: canonical per-module measured dates are shown below. Session identifier, time of day, operator, printer/slicer profile and environmental conditions are Not recorded and are never inferred.

Measurement provenance

Canonical SQLite measured dates use ISO format; missing dates remain Not recorded.

Module	Measured date
Tensile	2026-07-24
Impact	Not recorded
Stiffness	Not recorded

Status
Complete

Result modules
3/3

Specimen/result
records
41

Public details
Approved

Specimen and result quality

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Upright	6,475 MPa	3,195 MPa	0,493%	10	10/10	OK
Tensile	Flat	36,176 MPa	3,55 MPa	0,098%	10	10/10	OK

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Impact	Upright	147,701 kJ/m ²	34,65 kJ/m ²	0,235%	10	10/10	OK
Impact	Flat	338,145 kJ/m ²	18,934 kJ/m ²	0,056%	10	10/10	OK
Stiffness	Three-point bend	2170,732 MPa	n/a	n/a	1	Complete	OK

Recorded native inputs

Module	Input set	Recorded values
Tensile	Upright force inputs (N)	59, 37, 77, 31, 70, 45, 18, 27, 40, 17
Tensile	Flat force inputs (N)	247, 244, 260, 210, 253, 230, 201, 260, 202, 245
Impact	Upright needle inputs (%)	5,00, 6,00, 9,00, 7,00, 10,00, 10,50, 9,50, 10,00, 9,50, 11,00
Impact	Flat needle inputs (%)	19,00, 19,50, 19,00, 22,00, 20,00, 20,00, 18,00, 20,00, 20,00, 21,00
Stiffness	Revolutions / degrees	2 / 130

Approved test notes

Method and equipment context

Purpose-built tensile, pendulum impact and three-point bend apparatus are used with the governed Settings Manager constants consumed by ResultsService. Results are comparative and do not claim accredited-laboratory equipment.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

reports/test-sessions/MAT0128/