

Public test session report

Yasin Standard Soft PLA PLA Soft White

MaterialID MAT0094



3DPiceland Labs

Generated with 3DPiceland Engineering Platform v60.0.6

WORKFLOW-RELIABILITY - Bug Fixes and Workflow

Reliability

2026-08-25 19:04:35

Traceability boundary: canonical per-module measured dates are shown below. Session identifier, time of day, operator, printer/slicer profile and environmental conditions are Not recorded and are never inferred.

Measurement provenance

Canonical SQLite measured dates use ISO format; missing dates remain Not recorded.

Module	Measured date
Tensile	Not recorded
Impact	Not recorded
Stiffness	Not recorded

Status
Partial

Result modules
2/3

Specimen/result
records
39

Public details
Approved

Specimen and result quality

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Tensile	Upright	3,623 MPa	0,796 MPa	0,22%	9	9/10	OK
Tensile	Flat	9,751 MPa	1,071 MPa	0,11%	10	10/10	OK

Module	Orientation	Average	Std. dev.	CV	Specimens	Confidence	Validation
Impact	Upright	165,801 kJ/m ²	76,197 kJ/m ²	0,46%	10	10/10	OK
Impact	Flat	752,168 kJ/m ²	74,228 kJ/m ²	0,099%	10	10/10	OK
Stiffness	Three-point bend	n/a	n/a	n/a	0		OK

Recorded native inputs

Module	Input set	Recorded values
Tensile	Upright force inputs (N)	16, 21, 22, 22, 30, 29, 20, 21, 31,
Tensile	Flat force inputs (N)	64, 67, 64, 66, 65, 68, 67, 44, 64, 65
Impact	Upright needle inputs (%)	8,00, 5,50, 15,00, 7,00, 7,00, 14,00, 9,00, 4,50, 10,00, 18,00
Impact	Flat needle inputs (%)	51,00, 42,00, 44,00, 44,00, 40,00, 52,00, 37,00, 50,00, 47,00, 50,00
Stiffness	Revolutions / degrees	

Approved test notes

Method and equipment context

Purpose-built tensile, pendulum impact and three-point bend apparatus are used with the governed Settings Manager constants consumed by ResultsService. Results are comparative and do not claim accredited-laboratory equipment.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

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