

Public printing recommendation

ColorFabb XT PETG Pink

MaterialID MAT0060



3DP Iceland Labs

Generated with 3DP Iceland Engineering Platform v60.0.6

WORKFLOW-RELIABILITY - Bug Fixes and Workflow

Reliability

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Guidance boundary: values below are shared base-material guidance resolved only through the canonical BaseMaterialId link. They are not manufacturer-, spool- or printer-specific validated settings. Missing fields remain Not recorded.

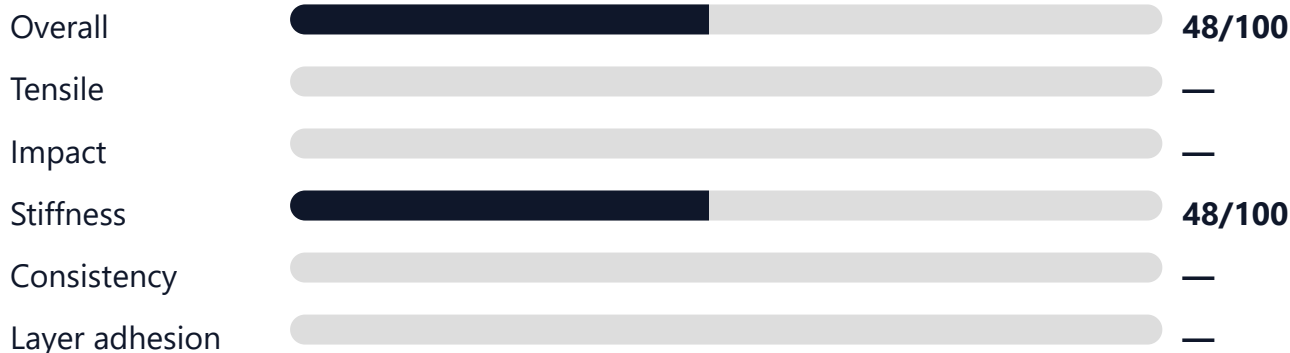
Overall
48/100

Engineering axes
1/5

Public rank
104 / 234

MSRP USD/kg
28.34

Engineering profile



Recommended applications

- Cosmetic parts, concept models or low-load prototypes
- Avoid high tensile load applications
- Avoid high impact components

Measured strengths

- Best available signal: Overall at 48/100.

Limitations

Engineering trade-offs

- Stiffness: 48/100. Expect less shape stability than the stronger materials in the same family.
- The report should be read as a suitability warning rather than a general-purpose recommendation.

Base-material printing guidance

Guidance	Minimum	Recommended	Maximum	Unit
Nozzle temperature	230	250	260	°C
Bed temperature	75	85	85	°C
Print speed	55	130	130	mm/s
Cooling	30	60	75	%

Guidance	Value	Unit
Cooling guidance	Moderate	
Drying temperature	65	°C
Drying time	6	hours
Enclosure	Not required	
Printer / G-code reference	PrusaCoreOneL	
Slicer profile reference	Prusament PETG	

Print workflow checks

- Confirm nozzle temperature, bed temperature, speed, cooling and drying requirements from the manufacturer profile or spool label.
- Print a small validation part before committing to a long, costly or safety-relevant print.
- Orient the part so the governing load does not rely on an unverified or weak engineering axis.
- Layer-adhesion evidence is weak; avoid critical Z-axis loading without additional validation.
- Repeatability is low on the internal scale; run extra validation specimens before relying on the profile.

Decision guidance

- Use this material mainly for low-load, visual or experimental parts.
- Do not choose it as a tensile-strength benchmark material.
- Avoid selecting it for impact-focused testing or shock-loaded designs.

Stronger same-family alternatives

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
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Confirm exact settings against the manufacturer profile, spool label and actual printer/material combination. Results do not replace application-specific validation.

[Testing methodology](#) · [Download PDF](#)

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