

# Prusa3D Buddy3D Dark Green PLA Glitter Green

Material Engineering Report  
MaterialID MAT0220

3DPiceland Engineering Platform

3DPiceland Labs

Generated with 3DPiceland Engineering Platform v60.0.6

WORKFLOW-RELIABILITY - Bug Fixes and Workflow

Reliability

Generated 2026-08-25 19:02:26

**Public-data contract:** This static report contains only allowlisted material identity, public links, canonical MSRP and existing Verified Material Summary / governed score outputs. It excludes raw specimen rows and non-public operational data.

TEST COVERAGE

**Complete**

ENGINEERING AXES

**6/6**

PUBLIC MSRP

**\$21.60 USD/kg**

## Material identity

|                  |                                              |
|------------------|----------------------------------------------|
| MaterialID       | MAT0220                                      |
| Material         | Prusa3D Buddy3D Dark Green PLA Glitter Green |
| Manufacturer     | Prusa3D                                      |
| Product line     | Buddy3D                                      |
| Base material    | PLA                                          |
| Category         | Standard                                     |
| Variant / finish | Glitter                                      |
| Reinforcement    | —                                            |
| Color            | Green                                        |

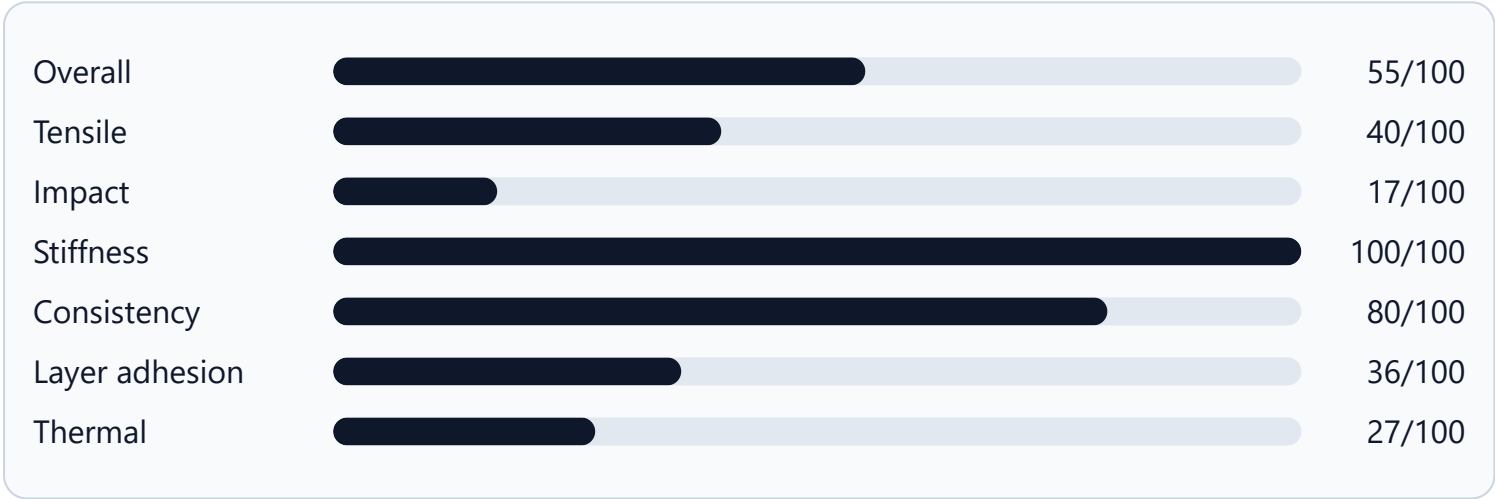
## Governed engineering profile

Overall

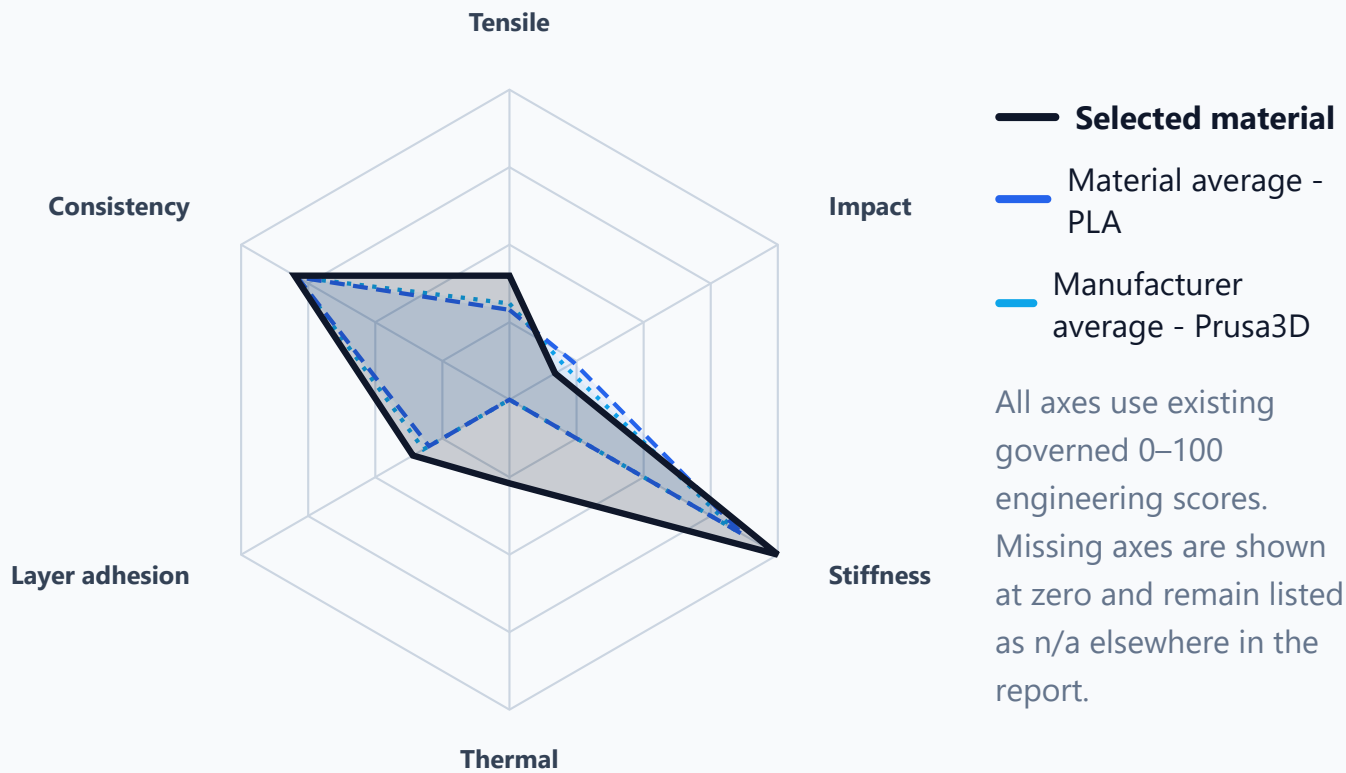
55/100

|                     |           |
|---------------------|-----------|
| Tensile             | 40/100    |
| Impact              | 17/100    |
| Stiffness           | 100/100   |
| Consistency         | 80/100    |
| Layer adhesion      | 36/100    |
| Thermal             | 27/100    |
| Best available axis | stiffness |

## Engineering score profile



## Engineering radar



## Fixture thermal result

**53 °C** · score 27/100 · method 3dp-thermal-deflection-fixture-v1  
Nearby BlueDOT probe-indicated fixture temperature from a non-standard comparative 3DPIceland method; not ASTM D648, ISO 75, specimen temperature, certified HDT or a manufacturer limit.

## Material and manufacturer context

| Metric         | Selected material | Material average | Manufacturer average |
|----------------|-------------------|------------------|----------------------|
| Overall        | 55/100            | 50/100           | 49/100               |
| Tensile        | 40/100            | 29/100           | 31/100               |
| Impact         | 17/100            | 24/100           | 21/100               |
| Stiffness      | 100/100           | 87/100           | 84/100               |
| Consistency    | 80/100            | 79/100           | 79/100               |
| Layer adhesion | 36/100            | 30/100           | 32/100               |
| Thermal        | 27/100            | —                | —                    |

# Verified measurement results

Existing Verified Material Summary outputs. The public renderer does not read raw specimen rows or recalculate these values.

| Measurement          | Average                   | Std. deviation           | CV    | Samples | Confidence |
|----------------------|---------------------------|--------------------------|-------|---------|------------|
| Tensile upright      | 16.934 MPa                | 6.204 MPa                | 36.6% | 10      | 10/10      |
| Tensile flat         | 47.142 MPa                | 6.295 MPa                | 13.4% | 10      | 10/10      |
| Impact upright       | 118.67 kJ/m <sup>2</sup>  | 25.18 kJ/m <sup>2</sup>  | 21.2% | 10      | 10/10      |
| Impact flat          | 230.836 kJ/m <sup>2</sup> | 16.605 kJ/m <sup>2</sup> | 7.2%  | 10      | 10/10      |
| Stiffness modulus    | 3237.057 MPa              | —                        | —     | —       | —          |
| Stiffness deflection | 1.676 mm                  | —                        | —     | —       | —          |

# Measurement provenance

Canonical per-module measured dates from SQLite, shown in unambiguous ISO format. Missing dates are not inferred.

| Module    | Measured date |
|-----------|---------------|
| Tensile   | 2026-08-04    |
| Impact    | 2026-08-04    |
| Stiffness | 2026-08-04    |
| Thermal   | Not recorded  |

# Engineering interpretation

**Summary:** Prusa3D Buddy3D Dark Green PLA Glitter Green has a specialized or limited engineering profile. It is above its material-family average by 4,7 points and above its manufacturer average by 5,4 points. Its strongest measured axis is Stiffness, while the weakest axis is Impact.

**Data-driven review:** Prusa3D Buddy3D Dark Green PLA Glitter Green is best understood as a repeatable material for cosmetic, concept and low-load prototype work. Compared with the current verified dataset, it ranks better than 85% overall, is above the material-family average by 4,7 points, and is above the manufacturer average by 5,4 points. Its strongest engineering signal is Stiffness, while Impact is the main limitation to consider before using it for demanding applications.

BEST FEATURE

**Stiffness**

MAIN LIMITATION

**Impact**

DATASET POSITION

**Better than 85%**  
35 / 234

### Strengths

- Layer adhesion: 36/100. Z-axis bonding is better than the material-family context.
- Consistency: 80/100. Repeatability is one of the stronger signals in this material profile.
- Tensile: 40/100. Tensile behavior is competitive against the material-family context.
- Stiffness: 100/100. Stiffness is a relative advantage in this comparison group.

### Limitations

- Impact: 17/100. Avoid high impact or shock-loaded components without additional validation.
- Layer adhesion: 36/100. Z-axis performance should be treated with caution.

### Engineering trade-offs

- Stiffness is useful for shape stability, but impact tolerance is a separate limitation.

### Recommended applications

- Rigid brackets, fixtures and shape-stable prototypes
- Repeatable print jobs and production-style batches
- Cosmetic parts, concept models or low-load prototypes
- Avoid high impact components

## Metric rankings and percentiles

| Metric         | Score   | Rank      | Percentile       |
|----------------|---------|-----------|------------------|
| Overall        | 55/100  | 35 / 234  | Better than 85%  |
| Tensile        | 40/100  | 9 / 226   | Better than 96%  |
| Impact         | 17/100  | 163 / 226 | Better than 28%  |
| Stiffness      | 100/100 | 1 / 223   | Better than 100% |
| Consistency    | 80/100  | 74 / 231  | Better than 68%  |
| Layer adhesion | 36/100  | 59 / 226  | Better than 74%  |
| Thermal        | 27/100  | 131 / 209 | Better than 38%  |

## Decision guidance

- Use this material for moderate requirements after checking the weakest axis.
- Review the listed alternatives if the application needs stronger overall performance.
- Avoid selecting it for impact-focused testing or shock-loaded designs.

## Better alternatives

| MaterialID | Material                                     | Manufacturer | Overall | Tensile | Impact |
|------------|----------------------------------------------|--------------|---------|---------|--------|
| MAT0069    | ProtoPasta HTPLA Blood of My Enemies PLA Red | ProtoPasta   | 100/100 | —       | —      |
| MAT0079    | Polymaker PolyLight PLA Pro Black            | Polymaker    | 65/100  | 35/100  | 52/100 |
| MAT0109    | Polymaker PolyMax PLA Black                  | Polymaker    | 64/100  | 32/100  | 62/100 |

## Peer context

Highest-scoring same-base-material peers from the current governed dataset. This context is descriptive and is not recalculated by the public renderer.

| MaterialID | Material                                     | Manufacturer | Overall | Tensile | Impact |
|------------|----------------------------------------------|--------------|---------|---------|--------|
| MAT0069    | ProtoPasta HTPLA Blood of My Enemies PLA Red | ProtoPasta   | 100/100 | —       | —      |

| MaterialID | Material                          | Manufacturer | Overall | Tensile | Impact |
|------------|-----------------------------------|--------------|---------|---------|--------|
| MAT0079    | Polymaker PolyLight PLA Pro Black | Polymaker    | 65/100  | 35/100  | 52/100 |
| MAT0109    | Polymaker PolyMax PLA Black       | Polymaker    | 64/100  | 32/100  | 62/100 |
| MAT0080    | Polymaker PolySonic PLA Pro Blue  | Polymaker    | 64/100  | 30/100  | 58/100 |
| MAT0076    | BambuLab Tough+ PLA Tough+ Black  | BambuLab     | 63/100  | 26/100  | 59/100 |
| MAT0108    | Polymaker PolyLight PLA Black     | Polymaker    | 61/100  | 33/100  | 14/100 |
| MAT0074    | Winkle Matte PLA Matte Red        | Winkle       | 60/100  | 34/100  | —      |
| MAT0122    | Add:North Enhanced PLA Clear      | Add:North    | 59/100  | 40/100  | 10/100 |

## Public links

[Manufacturer website](#) [Video review](#) [Download PDF](#)

## Methodology and limitations

Results are comparative 3DPlceland measurements from home-built test equipment. Thermal is a nearby BlueDOT probe-indicated fixture temperature, not ASTM D648, ISO 75 or specimen temperature. Missing evidence remains n/a. Scores and test results are not recalculated by this publishing layer and do not replace certified manufacturer datasheets or accredited laboratory testing.

- [Testing methodology](#).
- [Engineering methodology whitepaper](#)