

Thorwell Standard Silk PLA Silk Blue

Material Engineering Report
MaterialID MAT0147

3DPiceland Engineering Platform
3DPiceland Labs
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WORKFLOW-RELIABILITY - Bug Fixes and Workflow Reliability
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Public-data contract: This static report contains only allowlisted material identity, public links, canonical MSRP and existing Verified Material Summary / governed score outputs. It excludes raw specimen rows and non-public operational data.

TEST COVERAGE

Complete

ENGINEERING AXES

6/6

PUBLIC MSRP

\$32.00 USD/kg

Material identity

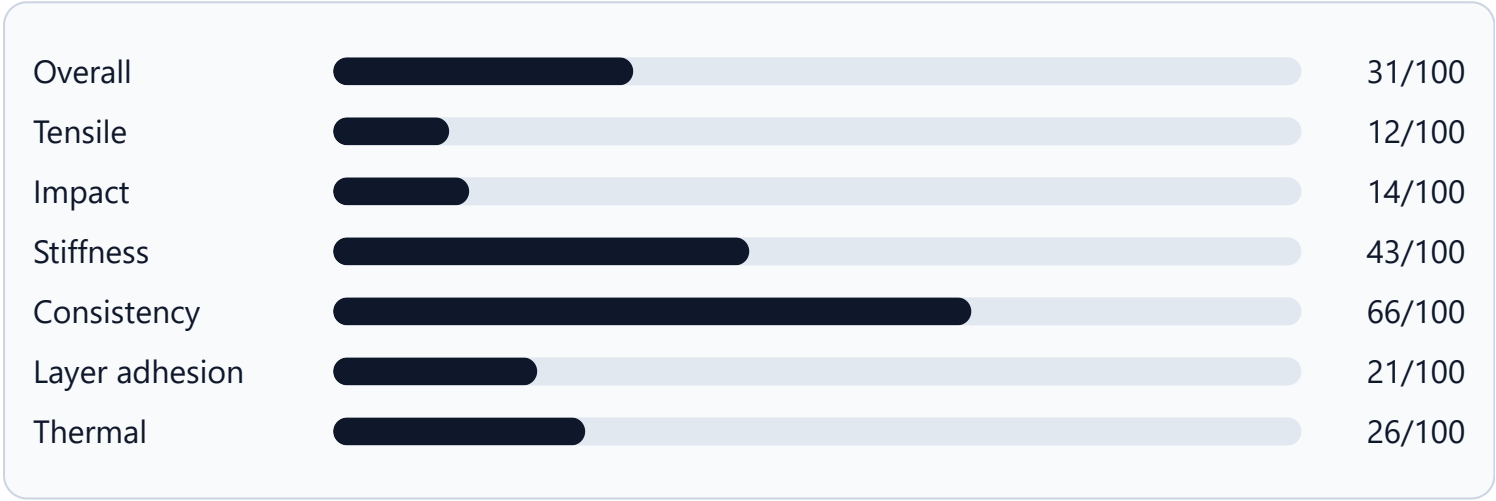
MaterialID	MAT0147
Material	Thorwell Standard Silk PLA Silk Blue
Manufacturer	Thorwell
Product line	Standard
Base material	PLA
Category	Standard
Variant / finish	Silk
Reinforcement	—
Color	Blue

Governed engineering profile

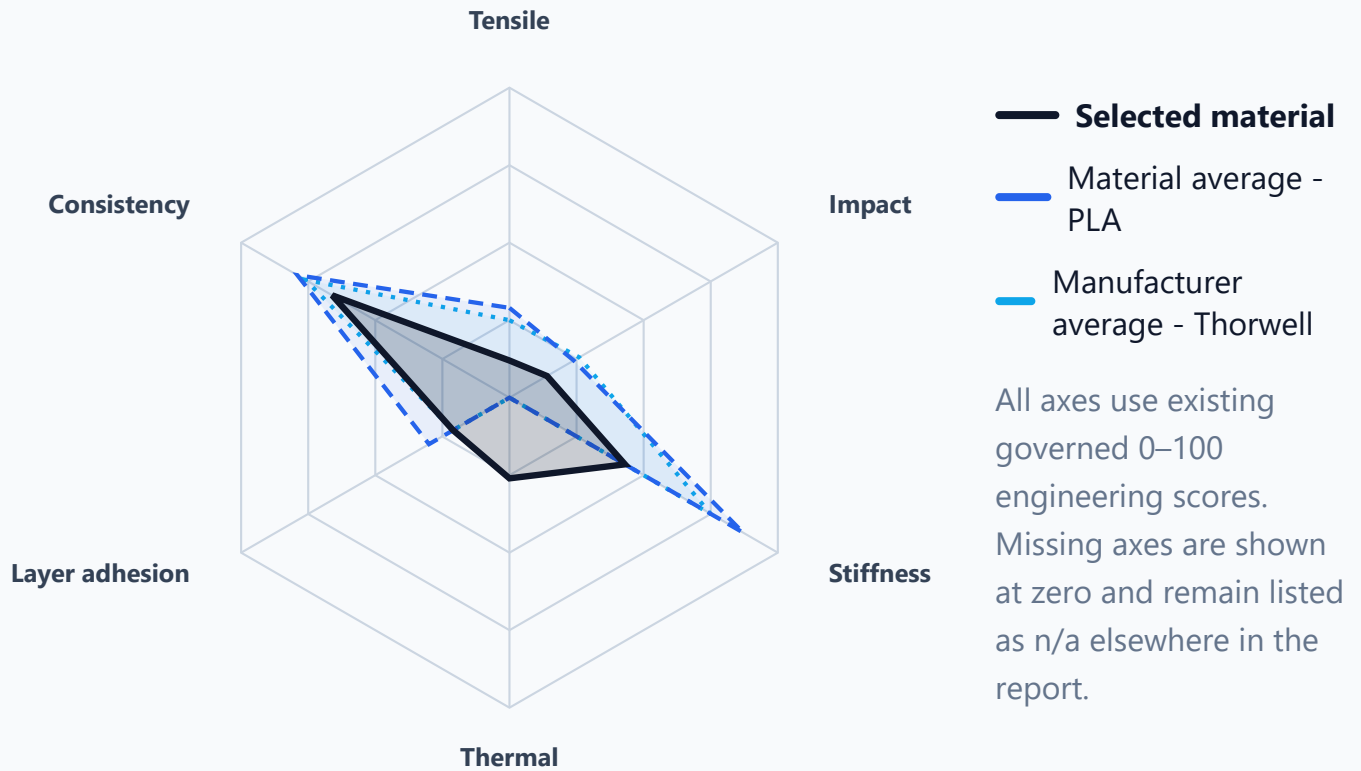
Overall	31/100
Tensile	12/100

Impact	14/100
Stiffness	43/100
Consistency	66/100
Layer adhesion	21/100
Thermal	26/100
Best available axis	consistency

Engineering score profile



Engineering radar



Fixture thermal result

51 °C · score 26/100 · method 3dp-thermal-deflection-fixture-v1
Nearby BlueDOT probe-indicated fixture temperature from a non-standard comparative 3DPIceland method; not ASTM D648, ISO 75, specimen temperature, certified HDT or a manufacturer limit.

Material and manufacturer context

Metric	Selected material	Material average	Manufacturer average
Overall	31/100	50/100	45/100
Tensile	12/100	29/100	25/100
Impact	14/100	24/100	26/100
Stiffness	43/100	87/100	75/100
Consistency	66/100	79/100	76/100
Layer adhesion	21/100	30/100	21/100
Thermal	26/100	—	—

Verified measurement results

Existing Verified Material Summary outputs. The public renderer does not read raw specimen rows or recalculate these values.

Measurement	Average	Std. deviation	CV	Samples	Confidence
Tensile upright	3.23 MPa	1.088 MPa	33.7%	6	6/10
Tensile flat	15.319 MPa	3.633 MPa	23.7%	10	10/10
Impact upright	68.743 kJ/m ²	37.198 kJ/m ²	54.1%	10	10/10
Impact flat	212.835 kJ/m ²	42.48 kJ/m ²	20%	10	10/10
Stiffness modulus	1299.382 MPa	—	—	—	—
Stiffness deflection	4.176 mm	—	—	—	—

Measurement provenance

Canonical per-module measured dates from SQLite, shown in unambiguous ISO format. Missing dates are not inferred.

Module	Measured date
Tensile	Not recorded
Impact	Not recorded
Stiffness	Not recorded
Thermal	Not recorded

Engineering interpretation

Summary: Thorwell Standard Silk PLA Silk Blue has a low engineering profile. It is below its material-family average by 19 points and below its manufacturer average by 13,4 points. Its strongest measured axis is Consistency, while the weakest axis is Tensile.

Data-driven review: Thorwell Standard Silk PLA Silk Blue is best understood as a repeatable material for cosmetic, concept and low-load prototype work. Compared with the current verified dataset, it ranks better than 1% overall, is below the material-family average by 19 points, and is below the manufacturer average by 13,4 points. Its strongest engineering signal is Consistency, while Tensile is the main limitation to consider before using it for demanding applications.

BEST FEATURE

Consistency

MAIN LIMITATION

Tensile

DATASET POSITION

Better than 1%
233 / 234

Strengths

- Best available signal: Consistency at 66/100.

Limitations

- Tensile: 12/100. Avoid using this as the primary choice for tensile-loaded parts.
- Impact: 14/100. Avoid high impact or shock-loaded components without additional validation.
- Stiffness: 43/100. Expect less shape stability than the stronger materials in the same family.
- Consistency: 66/100. Repeatability may not be the best reason to choose this filament.

Engineering trade-offs

- Good repeatability does not compensate for low tensile capability in load-bearing designs.
- The report should be read as a suitability warning rather than a general-purpose recommendation.

Recommended applications

- Cosmetic parts, concept models or low-load prototypes
- Avoid high tensile load applications
- Avoid high impact components

Metric rankings and percentiles

Metric	Score	Rank	Percentile
Overall	31/100	233 / 234	Better than 1%
Tensile	12/100	223 / 226	Better than 2%
Impact	14/100	190 / 226	Better than 16%
Stiffness	43/100	211 / 223	Better than 6%
Consistency	66/100	221 / 231	Better than 5%
Layer adhesion	21/100	134 / 226	Better than 41%
Thermal	26/100	176 / 209	Better than 16%

Decision guidance

- Use this material mainly for low-load, visual or experimental parts.
- Review the listed alternatives if the application needs stronger overall performance.
- Do not choose it as a tensile-strength benchmark material.
- Avoid selecting it for impact-focused testing or shock-loaded designs.

Better alternatives

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100

Peer context

Highest-scoring same-base-material peers from the current governed dataset. This context is descriptive and is not recalculated by the public renderer.

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100
MAT0080	Polymaker PolySonic PLA Pro Blue	Polymaker	64/100	30/100	58/100
MAT0076	BambuLab Tough+ PLA Tough+ Black	BambuLab	63/100	26/100	59/100
MAT0108	Polymaker PolyLight PLA Black	Polymaker	61/100	33/100	14/100
MAT0074	Winkle Matte PLA Matte Red	Winkle	60/100	34/100	—
MAT0122	Add:North Enhanced PLA Clear	Add:North	59/100	40/100	10/100

Public links

[Manufacturer website](#) [Download PDF](#)

Methodology and limitations

Results are comparative 3DPlceland measurements from home-built test equipment. Thermal is a nearby BlueDOT probe-indicated fixture temperature, not ASTM D648, ISO 75 or specimen temperature. Missing evidence remains n/a. Scores and test results are not recalculated by this publishing layer and do not replace certified manufacturer datasheets or accredited laboratory testing.

- [Testing methodology](#).
- [Engineering methodology whitepaper](#)