

Thorwell Standard PLA Yellow

Material Engineering Report
MaterialID MAT0142

3DPiceland Engineering Platform
3DPiceland Labs
Generated with 3DPiceland Engineering Platform v60.0.6 WORKFLOW-
RELIABILITY - Bug Fixes and Workflow Reliability
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Public-data contract: This static report contains only allowlisted material identity, public links, canonical MSRP and existing Verified Material Summary / governed score outputs. It excludes raw specimen rows and non-public operational data.

TEST COVERAGE

Complete

ENGINEERING AXES

6/6

PUBLIC MSRP

\$30.00 USD/kg

Material identity

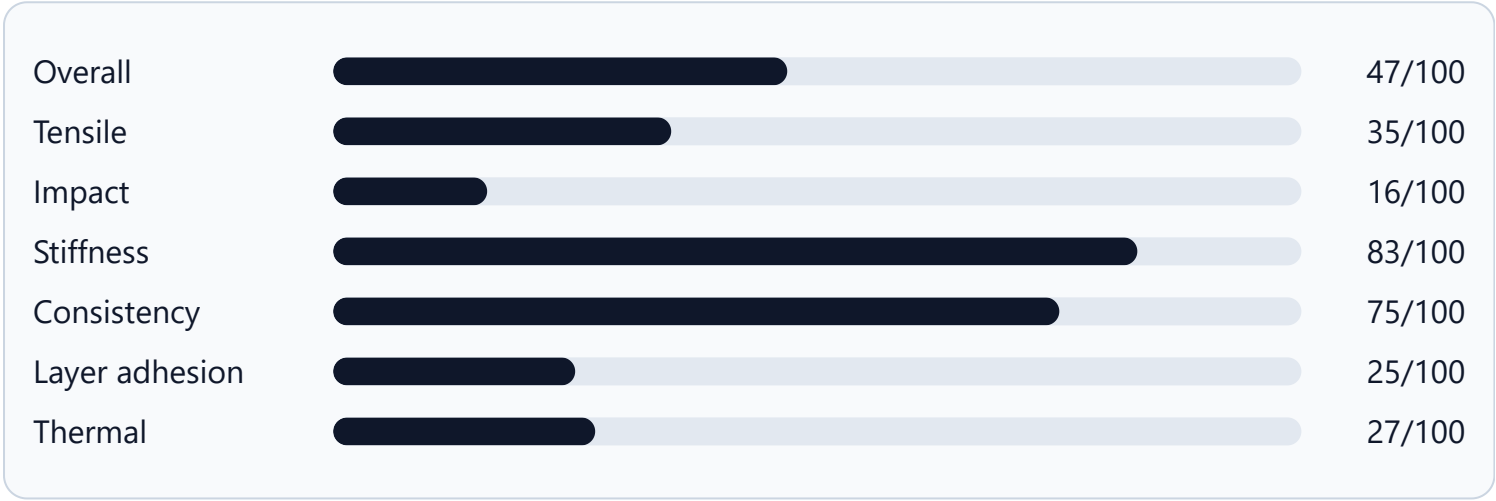
MaterialID	MAT0142
Material	Thorwell Standard PLA Yellow
Manufacturer	Thorwell
Product line	Standard
Base material	PLA
Category	Standard
Variant / finish	—
Reinforcement	—
Color	Yellow

Governed engineering profile

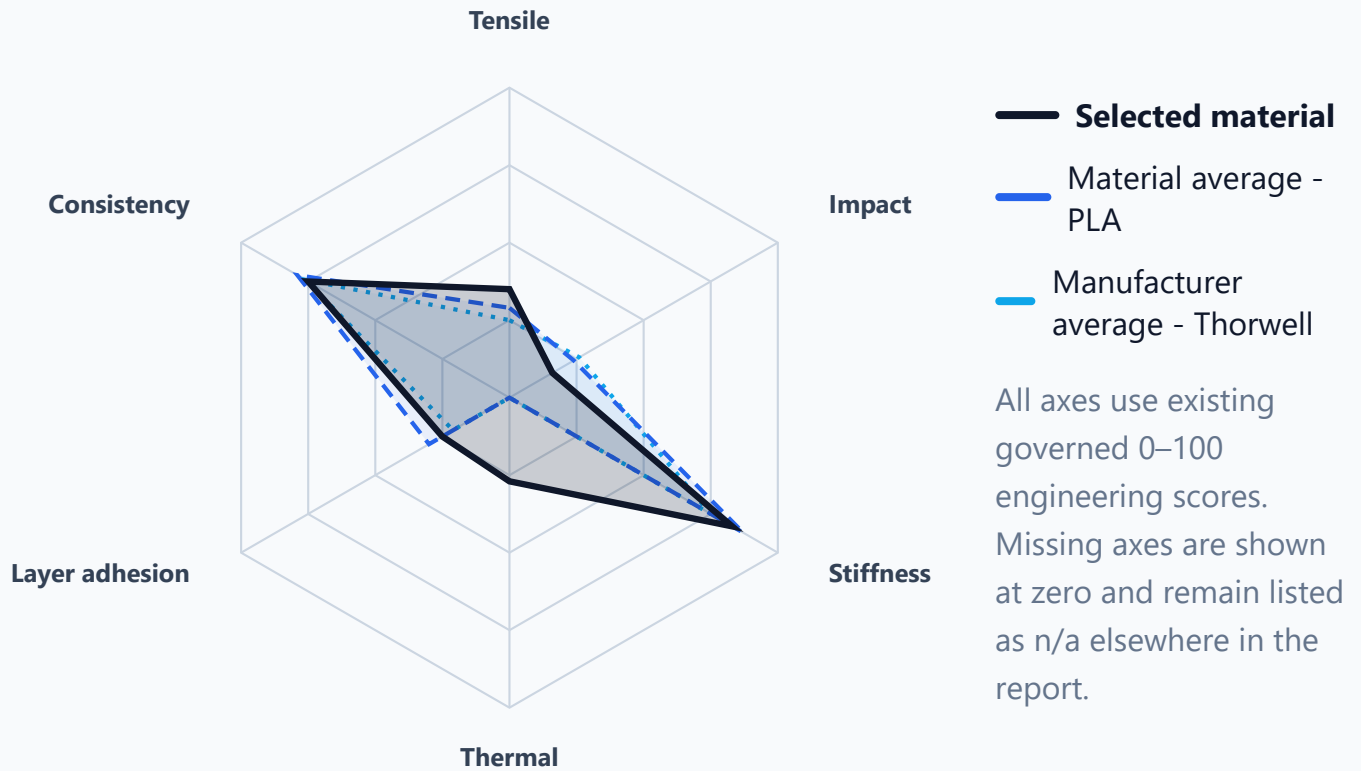
Overall	47/100
Tensile	35/100

Impact	16/100
Stiffness	83/100
Consistency	75/100
Layer adhesion	25/100
Thermal	27/100
Best available axis	stiffness

Engineering score profile



Engineering radar



Fixture thermal result

54 °C · score 27/100 · method 3dp-thermal-deflection-fixture-v1
Nearby BlueDOT probe-indicated fixture temperature from a non-standard comparative 3DPIceland method; not ASTM D648, ISO 75, specimen temperature, certified HDT or a manufacturer limit.

Material and manufacturer context

Metric	Selected material	Material average	Manufacturer average
Overall	47/100	50/100	45/100
Tensile	35/100	29/100	25/100
Impact	16/100	24/100	26/100
Stiffness	83/100	87/100	75/100
Consistency	75/100	79/100	76/100
Layer adhesion	25/100	30/100	21/100
Thermal	27/100	—	—

Verified measurement results

Existing Verified Material Summary outputs. The public renderer does not read raw specimen rows or recalculate these values.

Measurement	Average	Std. deviation	CV	Samples	Confidence
Tensile upright	11.182 MPa	4.892 MPa	43.7%	10	10/10
Tensile flat	44.743 MPa	8.64 MPa	19.3%	10	10/10
Impact upright	113.546 kJ/m ²	19.315 kJ/m ²	17%	10	10/10
Impact flat	215.77 kJ/m ²	41.446 kJ/m ²	19.2%	9	9/10
Stiffness modulus	2493.408 MPa	—	—	—	—
Stiffness deflection	2.176 mm	—	—	—	—

Measurement provenance

Canonical per-module measured dates from SQLite, shown in unambiguous ISO format. Missing dates are not inferred.

Module	Measured date
Tensile	Not recorded
Impact	Not recorded
Stiffness	Not recorded
Thermal	Not recorded

Engineering interpretation

Summary: Thorwell Standard PLA Yellow has a specialized or limited engineering profile. It is below its material-family average by 3,2 points and above its manufacturer average by 2,3 points. Its strongest measured axis is Stiffness, while the weakest axis is Impact.

Data-driven review: Thorwell Standard PLA Yellow is best understood as a repeatable material for cosmetic, concept and low-load prototype work. Compared with the current verified dataset, it ranks better than 51% overall, is below the material-family average by 3,2 points, and is roughly aligned with the manufacturer average. Its strongest engineering signal is Stiffness, while Impact is the main limitation to consider before using it for demanding applications.

BEST FEATURE

Stiffness

MAIN LIMITATION

Impact

DATASET POSITION

Better than 51%
116 / 234

Strengths

- Consistency: 75/100. Repeatability is one of the stronger signals in this material profile.
- Tensile: 35/100. Tensile behavior is competitive against the material-family context.
- Stiffness: 83/100. Stiffness is a relative advantage in this comparison group.

Limitations

- Tensile: 35/100. Avoid using this as the primary choice for tensile-loaded parts.
- Impact: 16/100. Avoid high impact or shock-loaded components without additional validation.
- Layer adhesion: 25/100. Z-axis performance should be treated with caution.

Engineering trade-offs

- Good repeatability does not compensate for low tensile capability in load-bearing designs.
- Stiffness is useful for shape stability, but impact tolerance is a separate limitation.
- The report should be read as a suitability warning rather than a general-purpose recommendation.

Recommended applications

- Rigid brackets, fixtures and shape-stable prototypes
- Repeatable print jobs and production-style batches
- Cosmetic parts, concept models or low-load prototypes
- Avoid high tensile load applications
- Avoid high impact components

Metric rankings and percentiles

Metric	Score	Rank	Percentile
Overall	47/100	116 / 234	Better than 51%
Tensile	35/100	46 / 226	Better than 80%
Impact	16/100	173 / 226	Better than 24%
Stiffness	83/100	104 / 223	Better than 54%
Consistency	75/100	163 / 231	Better than 30%
Layer adhesion	25/100	106 / 226	Better than 54%
Thermal	27/100	119 / 209	Better than 44%

Decision guidance

- Use this material mainly for low-load, visual or experimental parts.
- Review the listed alternatives if the application needs stronger overall performance.
- Do not choose it as a tensile-strength benchmark material.
- Avoid selecting it for impact-focused testing or shock-loaded designs.

Better alternatives

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100

Peer context

Highest-scoring same-base-material peers from the current governed dataset. This context is descriptive and is not recalculated by the public renderer.

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100
MAT0080	Polymaker PolySonic PLA Pro Blue	Polymaker	64/100	30/100	58/100
MAT0076	BambuLab Tough+ PLA Tough+ Black	BambuLab	63/100	26/100	59/100
MAT0108	Polymaker PolyLight PLA Black	Polymaker	61/100	33/100	14/100
MAT0074	Winkle Matte PLA Matte Red	Winkle	60/100	34/100	—
MAT0122	Add:North Enhanced PLA Clear	Add:North	59/100	40/100	10/100

Public links

[Manufacturer website](#) [Video review](#) [Download PDF](#)

Methodology and limitations

Results are comparative 3DPlceland measurements from home-built test equipment. Thermal is a nearby BlueDOT probe-indicated fixture temperature, not ASTM D648, ISO 75 or specimen temperature. Missing evidence remains n/a. Scores and test results are not recalculated by this publishing layer and do not replace certified manufacturer datasheets or accredited laboratory testing.

- [Testing methodology](#).
- [Engineering methodology whitepaper](#)