

Add:North Enhanced PLA Green

Material Engineering Report
MaterialID MAT0130

3DPiceland Engineering Platform
3DPiceland Labs

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RELIABILITY - Bug Fixes and Workflow Reliability
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Public-data contract: This static report contains only allowlisted material identity, public links, canonical MSRP and existing Verified Material Summary / governed score outputs. It excludes raw specimen rows and non-public operational data.

TEST COVERAGE

Complete

ENGINEERING AXES

5/6

PUBLIC MSRP

\$32.00 USD/kg

Material identity

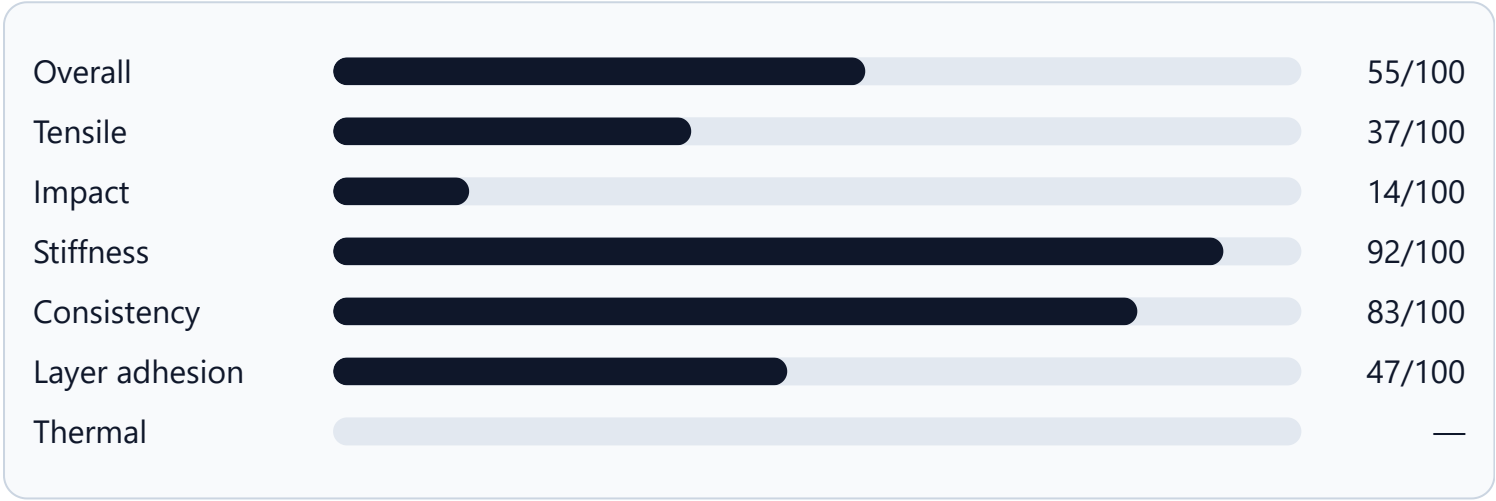
MaterialID	MAT0130
Material	Add:North Enhanced PLA Green
Manufacturer	Add:North
Product line	Enhanced
Base material	PLA
Category	Standard
Variant / finish	—
Reinforcement	—
Color	Green

Governed engineering profile

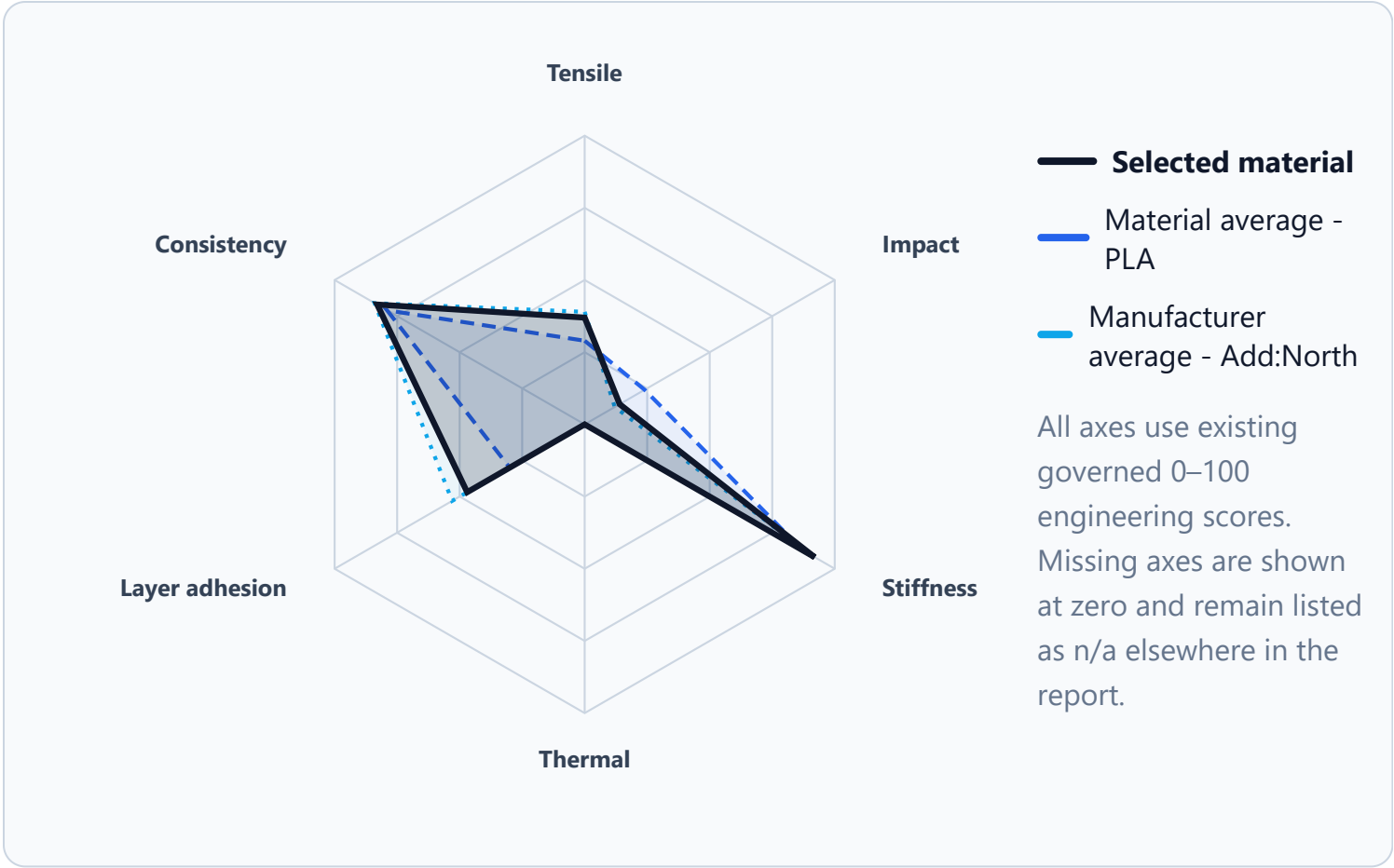
Overall	55/100
Tensile	37/100

Impact	14/100
Stiffness	92/100
Consistency	83/100
Layer adhesion	47/100
Thermal	—
Best available axis	stiffness

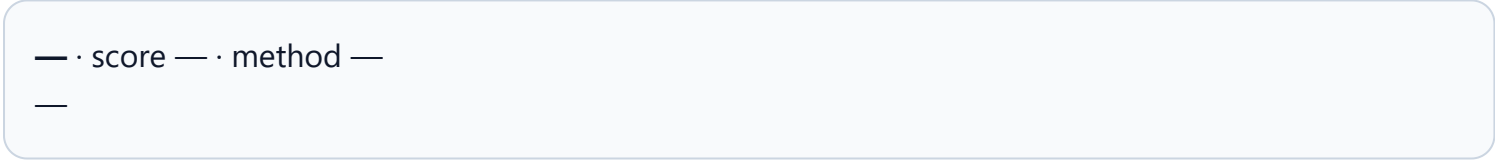
Engineering score profile



Engineering radar



Fixture thermal result



Material and manufacturer context

Metric	Selected material	Material average	Manufacturer average
Overall	55/100	50/100	54/100
Tensile	37/100	29/100	39/100
Impact	14/100	24/100	12/100
Stiffness	92/100	87/100	91/100
Consistency	83/100	79/100	84/100
Layer adhesion	47/100	30/100	53/100
Thermal	—	—	—

Verified measurement results

Existing Verified Material Summary outputs. The public renderer does not read raw specimen rows or recalculate these values.

Measurement	Average	Std. deviation	CV	Samples	Confidence
Tensile upright	19.026 MPa	5.068 MPa	26.6%	10	10/10
Tensile flat	40.698 MPa	2.28 MPa	5.6%	10	10/10
Impact upright	74.547 kJ/m ²	18.465 kJ/m ²	24.8%	10	10/10
Impact flat	199.055 kJ/m ²	22.264 kJ/m ²	11.2%	10	10/10
Stiffness modulus	2753.914 MPa	—	—	—	—
Stiffness deflection	1.97 mm	—	—	—	—

Measurement provenance

Canonical per-module measured dates from SQLite, shown in unambiguous ISO format. Missing dates are not inferred.

Module	Measured date
Tensile	Not recorded
Impact	Not recorded
Stiffness	Not recorded
Thermal	Not recorded

Engineering interpretation

Summary: Add:North Enhanced PLA Green has a specialized or limited engineering profile. It is above its material-family average by 4,4 points and above its manufacturer average by 0,5 points. Its strongest measured axis is Stiffness, while the weakest axis is Impact.

Data-driven review: Add:North Enhanced PLA Green is best understood as a repeatable material for cosmetic, concept and low-load prototype work. Compared with the current verified dataset, it ranks better than 85% overall, is above the material-family average by 4,4 points, and is roughly aligned with the manufacturer average. Its strongest engineering signal is Stiffness, while Impact is the main limitation to consider before using it for demanding applications.

BEST FEATURE

Stiffness

MAIN LIMITATION

Impact

DATASET POSITION

Better than 85%
37 / 234

Strengths

- Layer adhesion: 47/100. Z-axis bonding is better than the material-family context.
- Consistency: 83/100. Repeatability is one of the stronger signals in this material profile.
- Tensile: 37/100. Tensile behavior is competitive against the material-family context.
- Stiffness: 92/100. Stiffness is a relative advantage in this comparison group.

Limitations

- Tensile: 37/100. Avoid using this as the primary choice for tensile-loaded parts.
- Impact: 14/100. Avoid high impact or shock-loaded components without additional validation.

Engineering trade-offs

- Good repeatability does not compensate for low tensile capability in load-bearing designs.
- Stiffness is useful for shape stability, but impact tolerance is a separate limitation.

Recommended applications

- Rigid brackets, fixtures and shape-stable prototypes
- Repeatable print jobs and production-style batches
- Cosmetic parts, concept models or low-load prototypes
- Avoid high impact components

Metric rankings and percentiles

Metric	Score	Rank	Percentile
Overall	55/100	37 / 234	Better than 85%
Tensile	37/100	24 / 226	Better than 90%
Impact	14/100	196 / 226	Better than 14%

Metric	Score	Rank	Percentile
Stiffness	92/100	65 / 223	Better than 71%
Consistency	83/100	47 / 231	Better than 80%
Layer adhesion	47/100	27 / 226	Better than 88%
Thermal	—	—	—

Decision guidance

- Use this material for moderate requirements after checking the weakest axis.
- Review the listed alternatives if the application needs stronger overall performance.
- Avoid selecting it for impact-focused testing or shock-loaded designs.

Better alternatives

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100

Peer context

Highest-scoring same-base-material peers from the current governed dataset. This context is descriptive and is not recalculated by the public renderer.

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0069	ProtoPasta HTPLA Blood of My Enemies PLA Red	ProtoPasta	100/100	—	—
MAT0079	Polymaker PolyLight PLA Pro Black	Polymaker	65/100	35/100	52/100
MAT0109	Polymaker PolyMax PLA Black	Polymaker	64/100	32/100	62/100
MAT0080	Polymaker PolySonic PLA Pro Blue	Polymaker	64/100	30/100	58/100

MaterialID	Material	Manufacturer	Overall	Tensile	Impact
MAT0076	BambuLab Tough+ PLA Tough+ Black	BambuLab	63/100	26/100	59/100
MAT0108	Polymaker PolyLight PLA Black	Polymaker	61/100	33/100	14/100
MAT0074	Winkle Matte PLA Matte Red	Winkle	60/100	34/100	—
MAT0122	Add:North Enhanced PLA Clear	Add:North	59/100	40/100	10/100

Public links

[Manufacturer website](#) [Video review](#) [Download PDF](#)

Methodology and limitations

Results are comparative 3DPlceland measurements from home-built test equipment. Thermal is a nearby BlueDOT probe-indicated fixture temperature, not ASTM D648, ISO 75 or specimen temperature. Missing evidence remains n/a. Scores and test results are not recalculated by this publishing layer and do not replace certified manufacturer datasheets or accredited laboratory testing.

- [Testing methodology](#)
- [Engineering methodology whitepaper](#)