

Add:North

Portfolio coverage, product-level engineering context and comparative public manufacturer positioning.



3DPiceland Labs
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Public-data contract: portfolio statistics and positions use only explicitly allowlisted MaterialIDs and existing Verified Material Summary scores. No measurement or score is recalculated.

Public materials
5

Product lines
2

Material types
1

With results
5

Complete profiles
3

Average overall
54,2/100

Public global rank
3 of 25

Benchmark manufacturers
25

Manufacturer overview and public global position

Materials	Product lines	Types	With results	Complete	Average overall	Global rank	Portfolio leader	Strongest axis	With MSRP	With video
5	2	1	5	3	54,2/100	3 of 25	Add:North Enhanced PLA Clear	stiffness	5	5

Manufacturer website: [Open manufacturer website](#)

Category position by base material

Base material	Public manufacturer position	Average overall	Scored products
PLA	3 of 17	54,2/100	5

Overall leaders

Add:North Enhanced PLA Clear		59/100
Add:North Enhanced PLA Green		55/100
Add:North Enhanced PLA Silver		54/100
Add:North Econymy PLA Black		53/100
Add:North Enhanced PLA Natural		50/100

Consistency leaders

Add:North Enhanced PLA Clear		90/100
Add:North Enhanced PLA Natural		90/100
Add:North Enhanced PLA Green		83/100
Add:North Enhanced PLA Silver		80/100
Add:North Econymy PLA Black		75/100

Product-level engineering context

MaterialID	Material	Product line	Type	Reinforcement	Coverage	Engineering axes	Overall	Tensile	Impact	Stiffness	Consistency	Layer adhesion	Strongest axis	MSRP USD/kg	Product	Video
MAT0106	Add:North Econymy PLA Black	Econymy	PLA		Complete	6/5	53/100	39/100	12/100	91/100	75/100	48/100	stiffness	\$31.92	Product page	Video review
MAT0122	Add:North Enhanced PLA Clear	Enhanced	PLA		Complete	5/5	59/100	40/100	10/100	92/100	90/100	61/100	stiffness	\$32.00	Product page	Video review
MAT0130	Add:North Enhanced PLA Green	Enhanced	PLA		Complete	5/5	55/100	37/100	14/100	92/100	83/100	47/100	stiffness	\$32.00	Product page	Video review
MAT0134	Add:North Enhanced PLA Natural	Enhanced	PLA		Partial	4/5	50/100	40/100	10/100	—	90/100	61/100	consistency	\$32.00	Product page	Video review

MaterialID	Material	Product line	Type	Reinforcement	Coverage	Engineering axes	Overall	Tensile	Impact	Stiffness	Consistency	Layer adhesion	Strongest axis	MSRP USD/kg	Product	Video
MAT0140	Add:North Enhanced PLA Silver	Enhanced	PLA		Complete	5/5	54/100	39/100	12/100	90/100	80/100	49/100	stiffness	\$32.00	Product page	Video review

Results are comparative 3DPIceland measurements and do not replace manufacturer datasheets or accredited laboratory testing.

[Testing methodology](#) · [Engineering methodology whitepaper](#) · [Download PDF](#)

Stable public path: reports/manufacturers/add-north/